

A

Seminar report

On

## **Jet Engines**

Submitted in partial fulfillment of the requirement for the award of degree  
Of Mechanical

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## Preface

I have made this report file on the topic **Jet Engines**; I have tried my best to elucidate all the relevant detail to the topic to be included in the report. While in the beginning I have tried to give a general view about this topic.

My efforts and wholehearted co-corporation of each and everyone has ended on a successful note. I express my sincere gratitude to .....who assisting me throughout the preparation of this topic. I thank him for providing me the reinforcement, confidence and most importantly the track for the topic whenever I needed it.

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## Introduction to Jet Engines

An aircraft engine, or power plant, produces thrust to propel an aircraft. Reciprocating engines and turboprop engines work in combination with a propeller to produce thrust. Turbojet and turbofan engines produce thrust by increasing the velocity of air flowing through the engine. All of these power plants also drive the various systems that support the operation of an aircraft.

### Turbine Engines

An aircraft turbine engine consists of an air inlet, compressor, combustion chambers, a turbine section, and exhaust. Thrust is produced by increasing the velocity of the air flowing through the engine. Turbine engines are highly desirable aircraft power plants. They are characterized by

- Smooth operation
- High power-to-weight ratio
- Readily available jet fuel.

## What is a jet engine?

A jet engine is a machine that converts energy-rich, liquid fuel into a powerful pushing force called thrust. The thrust from one or more engines pushes a plane forward, forcing air past its scientifically shaped wings to create an upward force called lift that powers it into the sky. That, in short, is how planes work—but how do jet engines work?

### Jet engines and car engines

One way to understand modern jet engines is to compare them with the piston engines used in early airplanes, which are very similar to the ones still used in cars. A piston engine (also called a reciprocating engine, because the pistons move back and forth or "reciprocate") makes its power in strong steel "cooking pots" called cylinders. Fuel is squirted into the cylinders with air from the atmosphere. The piston in each cylinder compresses the mixture, raising its temperature so it either ignites spontaneously (in a diesel engine) or with help from a sparking plug (in a gas engine). The burning fuel and air explodes and expands, pushing the piston back out and driving the crankshaft that powers the car's wheels (or the plane's propeller), before the whole four-step cycle (intake, compression, combustion, exhaust) repeats itself. The trouble with this is that the piston is driven only during one of the four steps—so it's making power only a fraction of the time. The amount of power a piston engine makes is directly related to how big the cylinder is and how far the piston moves; unless you use hefty cylinders and pistons (or many of them), you're limited to producing relatively modest amounts of power. If your piston engine is powering a plane, that limits how fast it can fly, how much lift it can make, how big it can be, and how much it can carry.



Photo: Massive thrust! A Pratt and Whitney F119 jet aircraft engine creates 156,000 newtons (35,000 pounds) of thrust during this US Air Force test in 2002. That sounds like a lot of power, but it's less than half the thrust produced by one of the vast jet engines (turbofans) on an airliner, as you can see from the bar chart further down this article. Picture by Albert Bosco courtesy of USAirForce .

A jet engine uses the same scientific principle as a car engine: it burns fuel with air (in a chemical reaction called combustion) to release energy that powers a plane, vehicle, or other machine. But instead of using cylinders that go through four steps in turn, it uses a long metal

tube that carries out the same four steps in a straight-line sequence—a kind of thrust-making production line! In the simplest type of jet engine, called a turbojet, air is drawn in at the front through an inlet (or intake), compressed by a fan, mixed with fuel and combusted, and then fired out as a hot, fast moving exhaust at the back.

Three things make a jet engine more powerful than a car's piston engine:

1. A basic principle of physics called the law of conservation of energy tells us that if a jet engine needs to make more power each second, it has to burn more fuel each second. A jet engine is meticulously designed to Hoover up huge amounts of air and burn it with vast amounts of fuel (roughly in the ratio 50 parts air to one part fuel), so the main reason why it makes more power is because it can burn more fuel.
2. Because intake, compression, combustion, and exhaust all happen simultaneously, a jet engine produces maximum power all the time (unlike a single cylinder in a piston engine).
3. Unlike a piston engine (which uses a single stroke of the piston to extract energy), a typical jet engine passes its exhaust through multiple turbine "stages" to extract as much energy as possible. That makes it much more efficient (it gets more power from the same mass of fuel).

## Gas turbines

A more technical name for a jet engine is a **gas turbine**, and although it's not immediately obvious what that means, it's actually a much better description of how an engine like this really works. A jet engine works by burning fuel in air to release hot exhaust gas. But where a car engine uses the explosions of exhaust to push its pistons, a jet engine forces the gas past the blades of a windmill-like spinning wheel (a turbine), making it rotate. So, in a jet engine, exhaust gas powers a turbine—hence the name gas turbine.

## Action and reaction

When we talk about jet engines, we tend to think of rocket-like tubes that fire exhaust gas backward. Another basic bit of physics, Newton's third law of motion, tells us that as a jet engine's exhaust gas shoots back, the plane itself must move forward. It's exactly like a skateboarder kicking back on the pavement to go forward; in a jet engine, it's the exhaust gas that provides the "kick". In everyday words, the *action* (the force of the exhaust gas shooting backward) is equal and opposite to the *reaction* (the force of the plane moving forward); the action moves the exhaust gas, while the reaction moves the plane.

But not all jet engines work this way: some produce hardly any rocket exhaust at all. Instead, most of their power is harnessed by the turbine—and the shaft attached to the turbine is used to power a propeller (in a propeller airplane), a rotor blade (in a helicopter), a giant fan (in a large passenger jet), or an electricity generator (in a gas-turbine power plant). We'll look at these different types of gas turbine "jet" engines in a bit more detail in a moment. First, let's look at how a simple jet engine makes its power.

## How a jet engine works

This *simplified* diagram shows you the process through which a jet engine converts the energy in fuel into kinetic energy that makes a plane soar through the air. (It uses a small part of the top photo on this page, taken by Ian Schoeneberg courtesy of US Navy.):

1. For a jet going slower than the speed of sound, the engine is moving through the air at about 1000 km/h (600 mph). We can think of the engine as being stationary and the cold air moving toward it at this speed.
2. A fan at the front sucks the cold air into the engine and forces it through the inlet. This slows the air down by about 60 percent and its speed is now about 400 km/h (240 mph).
3. A second fan called a compressor squeezes the air (increases its pressure) by about eight times, and this dramatically increases its temperature.
4. Kerosene (liquid fuel) is squirted into the engine from a fuel tank in the plane's wing.
5. In the combustion chamber, just behind the compressor, the kerosene mixes with the compressed air and burns fiercely, giving off hot exhaust gases and producing a huge increase in temperature. The burning mixture reaches a temperature of around 900°C (1650°F).
6. The exhaust gases rush past a set of turbine blades, spinning them like a windmill. Since the turbine gains energy, the gases must lose the same amount of energy—and they do so by cooling down slightly and losing pressure.
7. The turbine blades are connected to a long axle (represented by the middle gray line) that runs the length of the engine. The compressor and the fan are also connected to this axle. So, as the turbine blades spin, they also turn the compressor and the fan.
8. The hot exhaust gases exit the engine through a tapering exhaust nozzle. Just as water squeezed through a narrow pipe accelerates dramatically into a fast jet (think of what happens in a water pistol), the tapering design of the exhaust nozzle helps to accelerate the gases to a speed of over 2100 km/h (1300 mph). So the hot air leaving the engine at the back is traveling over twice the speed of the cold air entering it at the front—and that's what powers the plane. Military jets often have an after burner that squirts fuel into the exhaust jet to produce extra thrust. The backward-moving exhaust gases power the jet forward. Because the plane is much bigger and heavier than the exhaust gases it produces, the exhaust gases have to zoom backward much faster than the plane's own speed.

In brief, you can see that each main part of the engine does a different thing to the air or fuel mixture passing through:

- Compressor: Dramatically increases the *pressure* of the air (and, to a lesser extent) its temperature.
- Combustion chamber: Dramatically increases the *temperature* of the air-fuel mixture by releasing heat energy from the fuel.
- Exhaust nozzle: Dramatically increases the *velocity* of the exhaust gases, so powering the plane.

## Whittle's engines

British engineer Sir Frank Whittle (1907–1996) invented the jet engine in 1930, and here's one of his designs taken from a patent he filed in 1937. As you can see, it bears a resemblance to the modern design up above, although it works a little differently (most obviously, there is no fan at the inlet). Briefly, air shoots in through the inlet (1) and is pressurized and accelerated by a compressor (2). Some is fed to the engine (3), which drives a second compressor (4), before exiting through the rear nozzle (5). The rear compressor's exhaust drives the compressor at the front (6).

Artwork: Gas turbine engine designed by Frank Whittle in 1937 and formally patented two years later. Drawing taken from US Patent: 2,168,726: Propulsion of aircraft and gas turbines, courtesy of US Patent and Trademark Office, with colors and numbers added for clarity. The patent document explains how this engine works in a lot more detail.

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## Types of jet engines

All jet engines and gas turbines work in broadly the same way (pulling air through an inlet, compressing it, combusting it with fuel, and allowing the exhaust to expand through a turbine), so they all share five key components: an inlet, a compressor, a combustion chamber, and a turbine (arranged in exactly that sequence) with a driveshaft running through them.

But there the similarities end. Different types of engines have extra components (driven by the turbine), the inlets work in different ways, there may be more than one combustion chamber, there might be two or more compressors and multiple turbines. And the application (the job the engine has to do) is also very important. Aerospace engines are designed through meticulously engineered compromise: they need to produce maximum power from minimum fuel (with maximum efficiency, in other words) while being as small, light, and quiet as possible. Gas turbines used on the ground (for example, in power plants) don't necessarily need to compromise in quite the same way; they don't need to be either small or light, though they certainly still need maximum power and efficiency.

Artwork: A summary of six main types of jet engine. Each one is explained further in the text below, followed by a link to an excellent NASA website where you'll find even more graphics and animations.

### Turbojets



Photo: Early Turbojet engines on a Boeing B-52A Stratofortress plane, pictured in 1954. The B-52A had eight Pratt and Whitney J-57 turbojets, each of which could produce about 10,000 pounds of thrust. Picture courtesy of US Air Force.

Whittle's original design was called a turbojet and it's still widely used in airplanes today. A turbojet is the simplest kind of jet engine based on a gas turbine: it's a basic "rocket" jet that moves a plane forward by firing a hot jet of exhaust backward. The exhaust leaving the engine is much faster than the cold air entering it—and that's how a turbojet makes its thrust. In a turbojet,

all the turbine has to do is power the compressor, so it takes relatively little energy away from the exhaust jet.

Turbojets are basic, general-purpose jet engines that produce steady amounts of power all the time, so they're suitable for small, low-speed jet planes that don't have to do anything particularly remarkable (like accelerating suddenly or carrying enormous amounts of cargo). The engine we've explained and illustrated up above is an example. Read more about turbojets from NASA (includes an animated engine you can play about with).

## **Turboshafts**



Photo: The gray tube you can see under the rotor of this US military Seahawk helicopter is one of its twin turboshaft engines. There's another one exactly the same on the other side. Photo by Trevor Kohlrus courtesy of US Navy.

You might not think helicopters are driven by jet engines—they have those huge rotors on top doing all the work—but you'd be wrong: the rotors are powered by one or two gas-turbine engines called turboshafts. A turboshaft is very different from a turbojet, because the exhaust gas produces relatively little thrust. Instead, the turbine in a turbojet captures most of the power and the driveshaft running through it turns a transmission and one or more gearboxes that spin the rotors. Apart from helicopters, you'll also find turboshaft engines in trains, tanks, and boats. Gas turbine engines mounted in things like power plants are also turboshafts.

## **Turboprops**



Photo: A turboprop engine uses a jet engine to power a propeller. Photo by Eduardo Zaragoza courtesy of US Navy.

A modern plane with a propeller typically uses a turboprop engine. It's similar to the turboshaft in a helicopter but, instead of powering an overhead rotor, the turbine inside it spins a propeller mounted on the front that pushes the plane forward. Unlike a turboshaft, a turboprop does produce some forward thrust from its exhaust gas, but the majority of the thrust comes from the propeller. Since propeller-driven planes fly more slowly, they waste less energy fighting drag (air resistance), and that makes them very efficient for use in workhorse cargo planes and other small, light aircraft. However, propellers themselves create a lot of air resistance, which is one reason why turbofans were developed. Read more about turboprops from NASA.

## **Turbofans**



Photo: A turbofan engine produces more thrust using an inner fan and an outer bypass (the smaller ring you can see between the inner fan and the outer case). Each one of these engines produces 43,000 pounds of thrust (almost 4.5 times more than the Stratofortress engines up above)! Photo by Lance Cheung courtesy of US Air Force.

Giant passenger jets have huge fans mounted on the front, which work like super-efficient propellers. The fans work in two ways. They slightly increase the air that flows through the center (core) of the engine, producing more thrust with the same fuel (which makes them more efficient). They also blow some of their air around the outside of the main engine, "bypassing" the core completely and producing a backdraft of air like a propeller. In other words, a turbofan produces thrust partly like a turbojet and partly like a turboprop. Low-bypass turbofans send virtually all their air through the core, while high-bypass ones send more air around it. Impressive power and efficiency make turbofans the engines of choice on everything from passenger jets (typically using high-bypass) to jet fighters (low-bypass). The bypass design also cools a jet engine and makes it quieter. Read more about turbofans from NASA.

### Ramjets and scramjets



Photo: A Pegasus ramjet/scramjet engine developed for space planes in 1999. Photo by courtesy of NASA Armstrong Flight Research Center.

Jet engines scoop air in at speed so, in theory, if you designed the inlet as a rapidly tapering nozzle, you could make it compress the incoming air automatically, without either a compressor or a turbine to power it. Engines that work this way are called ramjets, and since they need the air to be traveling fast, are really suitable only for supersonic and hypersonic (faster-than-sound) planes. Air moving faster than sound as it enters the engine is compressed and slowed down dramatically, to subsonic speeds, mixed with fuel, and ignited by a device called a flame holder, producing a rocket-like exhaust similar to that made by a classic turbojet. Ramjets tend to be used on rocket and missile engines but since they "breathe" air, they cannot be used in space. Scramjets are similar, except that the supersonic air doesn't slow down anything like as much as it speeds through the engine. By remaining supersonic, the air exits at much higher speed, allowing the plane to go considerably faster than one powered by a ramjet (theoretically, up to Mach 15, or 15 times the speed of sound—in the "high hypersonic" region). Read more about ramjets and scramjets from NASA.

Chart: Modern jet engines are about 100 times more powerful than the ones invented by Frank Whittle and his German rival Hans von Ohain. The red block shows the GE90, currently the world's most powerful engine. In the timeline below, you can discover how engines developed—and the engineering brains behind them.

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## Conclusion

- Normal type of jet engine is used to domestic purpose i.e. Traveling , carrying goods etc.
- Ram and scram type of jet engine used in only in defence sector. Because it travels at supersonic speed and generally high level of training is required.
- Since it travels at such a speed it is can not used for travelling.
- So that common type of jet engines are very common in use.

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