А

Seminar report

### On

# **Biomechatronic Hand**

Submitted in partial fulfillment of the requirement for the award of degree Of Mechanical

SUBMITTED BY:

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# Preface

I have made this report file on the topic **Biomechatronic Hand**; I have tried my best to elucidate all the relevant detail to the topic to be included in the report. While in the beginning I have tried to give a general view about this topic.

My efforts and wholehearted co-corporation of each and everyone has ended on a successful note. I express my sincere gratitude to ......who assisting me throughout the preparation of this topic. I thank him for providing me the reinforcement, confidence and most importantly the track for the topic whenever I needed it.

# Acknowledgement

I would like to thank respected Mr..... and Mr. .....for giving me such a wonderful opportunity to expand my knowledge for my own branch and giving me guidelines to present a seminar report. It helped me a lot to realize of what we study for.

Secondly, I would like to thank my parents who patiently helped me as i went through my work and helped to modify and eliminate some of the irrelevant or un-necessary stuffs.

Thirdly, I would like to thank my friends who helped me to make my work more organized and well-stacked till the end.

Next, I would thank Microsoft for developing such a wonderful tool like MS Word. It helped my work a lot to remain error-free.

Last but clearly not the least, I would thank The Almighty for giving me strength to complete my report on time.

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## **INTRODUCTION**

### Prosthesis

In medicine, a prosthesis is an artificial extension that replaces a missing body part. It is part of the field of biomechatronics.

Prostheses are typically used to replace parts lost by injury (traumatic) or missing from birth (congenital) or to supplement defective body parts.



A Soldier with prosthetic arms plays foosball.

### Mechatronics

Mechatronics is the combination of Mechanical engineering, Electronic engineering, Computer engineering, Control engineering and Systems Design engineering to create useful products. A mechatronics engineer unites the principles of mechanics, electronics, and computing to generate a simpler, more economical and reliable system. An industrial robot is a prime example of a mechatronics system; it includes aspects of electronics, mechanics and computing, so it can carry out its day to day jobs.

### Biomechatronics

Biomechatronics is the merging of man with machine -- like the cyborg of science fiction. It is an interdisciplinary field encompassing biology, neurosciences, mechanics, electronics and robotics. Biomechatronic scientists attempt to make devices that interact with human muscle, skeleton, and nervous systems with the goals of assisting or enhancing human motor control that can be lost or impaired by trauma, disease or birth defects. It focuses on the interactivity of the the brain with the electromechanical devices and the systems.

## **How It Works**

Biomechatronics devices have to be based on how the human body works. For example, four different steps must occur to be able to lift the foot to walk. First, impulses from the motor center of the brain are sent to the foot and leg muscles. Next the nerve cells in the feet send information to the brain telling it to adjust the muscle groups or amount of force required to walk across the ground. Different amounts of force are applied depending on the type of surface being walked across. The leg's muscle spindle nerve cells then sense and send the position of the floor back up to the brain. Finally, when the foot is raised to step, signals are sent to muscles in the leg and foot to set it down.

### Biosensors

Biosensors are used to detect what the user wants to do or their intentions. In some devices the information can be relayed by the user's nervous system or muscle system. This information is related by the biosensor to a controller which can be located inside or outside the biomechatronic device. In addition biosensors receive information about the limb position and force from the limb and actuator. Biosensors come in a variety of forms. They can be wires which detect electrical activity, needle electrodes implanted in muscles, and electrode arrays with nerves growing through them.

### **Mechanical Sensors**

The purpose of the mechanical sensors is to measure information about the biomechatronic device and relate that information to the biosensor or controller.

### **Kinematics Architecture**

The kinematics of each finger joint is described in the following subsections.

*1. MP joint:* the proximal actuator is integrated in the palm and transmits the movement through a slider –crank mechanism to the proximal phalanx, thus, providing flexion/extension movement. The slider is driven by the lead screw transmission mounted directly on the motor shaft.

2. *PIP joint:* the same mechanism used for MP moves the PIP joint. Only the geometrical features in order that the size of the mechanism fits within the space available according to the strict specification of the biomechatronic hand.

*3. DIP joint:* a four bars link has been adopted for the DIP joint and its geometrical features have been designed in order to reproduce as closely as possible the natural DIP joint flexion. The mechanism has been synthesized according to the three prescribed position method.

### Controller

The controller in a biomechatronic device which relays the user's intentions to the actuators. It also interprets feedback information to the user that comes from the biosensors and mechanical sensors. The other function of the controller is to control the biomechatronic device's movements.

### Actuator

The actuator is an artificial muscle. It's job is to produce force and movement. Depending on whether the device is orthotic or prosthetic the actuator can be a motor that assists or replaces the user's original muscle.

### **Natural Hands**



Natural Hands are the chief organs for physically manipulating the environment, used for both gross motor skills (such as grasping a large object) and fine motor skills (such as picking up a small pebble). The fingertips contain some of the densest areas of nerve endings on the body, are the richest source of tactile feedback, and have the greatest positioning capability of the body; thus the sense of touch is intimately associated with hands. Like other paired organs (eyes, ears, legs), each hand is dominantly controlled by the opposing brain hemisphere, and thus handedness, or preferred hand choice for single-handed activities such as writing with a pen, reflects a significant individual trait.

### **Biomechatronic Hand**

An "ideal" artificial hand should match the requirements of prosthetics and humanoid robotics. It can be wearable by the user which means that it can be perceived as part of the natural body and should replicate sensory-motor capabilities of the natural hand. This means that the artificial hand should be felt by the user as the part of his/her own body (extended physiological proprioception(EPP)) and it should provide the user with the same functions of natural hand: tactile exploration, grasping, and manipulation ("cybernetic" prosthesis).



The CyberHand

The socket containing motors and control electronics.

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## Kinea Design LLC

Kinea Design's biomechatronic technology forms part of the research being undertaken for the multinational Revolutionizing Prosthetics 2009 (RP 2009) initiative. The firm's research and advanced electromechanical prosthesis project is sponsored by Defense Advanced Research Projects Agency (DARPA).

# DESIGN OF HAND PROTOTYPE

In order to demonstrate the feasibility of the described biomechatronic approach,we have developed a three fingered hand prototype with two identical fingers (index and middle) and thumb. Actuators, position sensors and a 2-D force sensor are integrated in the hand structure.





Fig. 3: Finger design



The index/middle finger has been designed by reproducing, as closely as possible, the size and kinematics of a human finger. Each finger consists of three phalanges, and a palm needed to house the proximal actuator.

### **Actuator System Architecture**

In order to match the size of a human finger, two micro motors have been integrated within the palm housing and the proximal phalange of each finger.

The selected micro motors are Smoovy (RMB, eckweg, CH) micro drivers (5mm diameter) high precision linear motion using lead screw transmission.



Fig. 5: High precision linear actuator

The main mechanical characteristics of the linear actuators are listed below.

Nominal force	12N
Maximum speed	20 mm/s
Weight	3.2 g
Maximum load (axial)	40 N
Maximum load (radial)	25 N
Transmission rate	1:125
Gear stages	3

The selected actuator fulfills almost all the specifications for application in the prosthetic finger: small size and low weight. The main problem encountered is related to noise which turns out to be relatively high, at least in the current implementation. Despite of this limitation, we decided to proceed with the application of the linear actuator in order to investigate integration problems and global performance.

The shell housing provides mechanical resistance of the shaft to both axial and radial loads system. This is very important during grasping task, when the forces generated from the thumb opposition act bon the whole finger structure.

Due to the high transmission rate (planetary Gears and lead screw transmission) friction is high and, thus, the joints are not back-drivable. This causes problem in controlling accurately in hand. However the positive side effect of friction is that the grasping forces can be exerted even when power supply is off, a very important function for hand prostheses.

## POSTION AND FORCE SENSORS

### Sensors

Sensors are used as peripheral devices in robotics include both simple types such as limit switches and sophisticated type such as machine vision systems. Of course sensors are also used as integral components of the robots position feed back control system. Their function in a robotic work cell is to permit the robotic activities to be co-ordinate with other activities of the cell.

1) **TACTILE SENSOR:** These are sensors, which respond to contact forces with another object; some of these devices are capable of measuring the level of force involved.

2) **PROXIMITY AND RANGE SENSOR:** A proximity sensor that indicates when an object is close to another object but before contact has been made. When the distance between the objects can be sensed, the device is called a range sensor.

3) MISCELLANEOUS TYPES: The miscellaneous category includes the remaining kinds of sensors that are used in robotics.

4) MACHINE VISION: A machine vision system is capable of viewing the workspace and interpreting what it sees. These are used in robotics to perform inspection, part recognition and other similar tasks.

### Use Of Sensors In Robotics

The major use of sensors in robotics and other automated manufacturing systems can be divided in to four basic categories.

- 1) Safety monitoring.
- 2) Inter locks in work cell control.
- 3) Part inspection for quality control.
- 4) Determining position and related information about objects in the robot cell.

### **Position Sensors**

A position sensor, based on the Hall Effect sensor is mounted at each active joint of the hand. The main advantages of Hall Effect sensors are there small sizes and their contact less working principle. In each finger, the hall sensors are fixed, respectively, to the palm and to the proximal phalanxes, where as the magnets are mounted directly on the sliders of each joint. In this configuration the sensor measures the linear movement of the slider, which is related to the angular position of the joint. In each MP joint, the linear range of the sensor is 5.2mm, where as in the PIP joint the linear range is 8mm.

Using a micrometric translator stage we found optimal configurations for the position sensors. In the first optimal configurations two magnets are used at a distance of 3.5 mm this configuration has a working range of 5.4mm with a linearity of 5.34%. The second optimal configuration (suitable for MP joints) has six magnets and a working range of 8.4mm with a linearity of 3.81%.



Finger prototype

### Hall Effect Sensors

When a beam of charged particles passes through a magnetic field, forces act on the particles and the beam is deflected from its straight line path. A current flowing in a conductor is like a beam of moving charges and thus can be deflected by magnetic field. This effect is known as **HALL EFFECT**.

Hall effect sensors are generally supplied as in integrated circuit with the necessary signal processing circuitry. These are two basic forms of such sensor, LINEAR where the output varies in a reasonably linear manner with the magnetic flux density and THRESHOLD where the output shows a sharp drop at particular flux density.



### **2D Force Sensors**

A 2-D force sensor, based on strain gauge technology, has been developed in order to sensorize the distal phalanx of the index and middle fingers. The sensor design has been optimized using the Pro/Mechanical structure software.

force sensor : The force sensor was characterized using an INSTRON 4464 testing machine.

A traction-compression loading cycle (0N-10N-0-N) was performed for each direction. Results are presented in fig 11, for the normal loading direction and the tangential loading direction respectively. Diagram show a linear behaviour of the 2-D force sensor.

#### CALIBRATION CURVE OF THE FORCE SENSOR



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# FINGERED TIP FORCE ANALYSIS



Fig. 5: Positions of finger joints for each task The active joint for each task and position is indicated by a small circle.

A first set of experimental test has been performed in order to evaluate the force that the index /middle finger is able to exert on an external object. To this aim we are measuring the force resulting when the finger is pressing directly on the high accuracy piezo electric

load cell corresponding to different configurations of the joints. Two "pressing "task were identified in order to evaluate separately and independently the force generated by actuators of the fingers.

TASK 1: The pushing action is exerted only by the distal actuator.

TASK 2: The pushing action is exerted only by the proximal actuator.

Then ten tests were performed for each subtask. The results obtained are illustrated in the fig.



Force Characterization

Fig. 6: Experimental results.

# ADVANTAGE

Handicapt can lead an independent life.

Noiseless operation for not disrupting social interactions, cost suitable for support by the health insurance system.

# DISADVANTAGES

Implementation cost is highly expensive.

It can't withstand a load of more than 40 N.

Causes problem in controlling accurately in hand.

## **CURRENT RESEARCH**

• <u>University of Michigan: Human Neuromechanics Laboratory</u>

Faculty and students at the Human Neuromechanics Laboratory are building powered lower limb exoskeletons for basic science research and for assisting gait rehabilitation after spinal cord injury.

• <u>University of California, Berkeley: Robotics Laboratory</u> In collaboration with a number of other universities and companies, the Berkeley Robotics Laboratory is building a portable lower limb exoskeleton for carrying heavy loads.

• <u>University of California, Irvine: Biomechatronics Laboratory</u>



This lab, part of the Department of Mechanical and Aerospace Engineering, addresses the needs of persons with movement impairments by incorporating biomechanics, neuro-computation, and human physiology. Some of the current projects involve arm movement training after stroke and robot-assisted locomotor training

• <u>University of Washington: Neurobotics Laboratory</u>



The Neurobotics Laboratory builds exoskeletons to rehabilitate, assist, and enhance human motor control and learning capabilities. The lab recently moved from Carnegie Mellon University to University of Washington.

• <u>Rice University: Mechatronics and Haptic Interfaces Laboratory</u>



Marcia O'Malley and her lab have developed a force-feedback arm exoskeleton for training and rehabilitation. It was an training algorithm that adjusts to unique needs of each individual

• <u>Rehabilitation Institute of Chicago (RIC)</u>



RIC has many active research projects related to robotics and exoskeletons. Much of research is conducted in the Sensory Motor Performance Program.

One important project combined robotics and neural engineering to create "The World's First Bionic Man"

# CONCLUSION

- The biomechatronic design consists of integrating multiple DOF'S finger mechanisms, multisensing capabilities and distributed control inorder to obtain human like appearance, simple and direct controllability and low mass.
- Implementing a neural of the hand by means of interfaces implanted at peripheral nerves of the amputee is very challenging.
- This goal could ultimately lead to the development of a truly cybernetic hand, controlled and received by the amputee almost at his/her own lost hand and, therefore, a real potential alternative to hand transplantation.

# References

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